

La maîtrise de l'innovation



CFD simulations of the temperature behaviour of bitumen mud with Code_Saturne V4.0



Bertin Technologies, société du Groupe





Context **Experimental** Geometry and mesh Boundary conditions and Numerical parameters **Physical properties** CFD results Code_Saturne vs. experimental CFD results: barrel scale 1



Recycling **Ultimate Waste** Uranium Recovery Final Disposal

















Radioactive wastes in the form of dewatered sludge are incorporated in the bitumen. Bitumen is a derivative of crude oil.

Control of various risks is trough simulation and experimentation.



The goal is to contribute to the validation of containment nature of the mixture formed by the bitumen and dehydrated radioactive sludge









Experimental Bitumen: medium-scales trial (2kg)

Before studying the behavior of bitumen in a drum, we try to reproduce the behavior of bitumen in a small pot of 2kg.



Exploitation of measurements from trials made by the CEA

Cylindrical pot

- similar to the shape
- preventing lateral heat losses
- radius sufficient for the establishment of the convection loops
- allow to observe the movement of the temperature front
- establishment of thermocouples







Experimental Sensor measure





Changes in temperature over time within the coated subjected to an external heat flux is recorded with probes

Probes radius:

R_C	= 0	(centrer)
R_I	= 36.2	(internal)
R_E	= 49.5	(external)

Probes height: $H_H = 148$ (top) $H_M = 83$ (middle) $H_B = 17$ (low)



150 mm Bankas Ventas Gertikasia

[April - 2015] - Study for EDF R&D & EDF DCN











Geometry and mesh

Axisymmetrical bidimensional simulation











Boundary conditions and Numerical parameters

Axisymmetric 2D model created with version 4.0 of *Code_Saturne* takes into account the following parameters :

- physical properties of the bitumen
- convective exchange surface
- positioning of the heating bracelet
- room temperature
- thermal properties of pot
- source term (chemical kinetics)

A first boundary condition h=5 has been tested, then flux =0, the bottom of the barrel based on aerated concrete block insulation.

Although even lose heat by conduction with this concrete block, it is difficult to assess the loss.











For the first calculations, the physical properties of the bitumen 70/100 was used







For the first calculations, the physical properties of the bitumen 70/100 was used

Viscosity [Pa.s] Loi de Carreau-Yasuda

$$u(\dot{\gamma}) = \frac{\sigma}{\dot{\gamma}} + \mu_0 a_T [1 + (\tau a_T \dot{\gamma})^a]^{\frac{n-1}{a}}$$

 $\sigma = 0.02 \ Pa$ $\mu_0 = 2300 \ Pa. s$ $\tau = 2.5 \ 10^{-3} \ s$ n = 0.37 a = 0.55 $C_1^0 = 8.16$ $C_2^0 = 121.2$ $T_{ref} = 50^{\circ}C$ Coefficient of friction $a_T = e^{\left[\frac{-C_1^0(T - T_{ref})}{C_2^0 + (T - T_{ref})}\right]}$

















ĪRNE





150 MM Babilas Vientas Gretikadas ĪRNE



Analysis of the CFD results

At low temperatures below the glass transition, the heat transfer takes place only by conduction.





Analysis of the CFD results

Volumes subjected to temperature higher than the temperature of the glass transition. The fluid flows upwardly and cover the surface.

























Beyond a threshold temperature T_{onset} an exothermic chemical reaction provides heat to the bitumen volume. The thermal power P supplied by the chemical reaction is taken into account with a source of thermal power

Simplified kinetic equation $A \rightarrow B$

The rate of disappearance of species A $v = -\frac{d [A]}{dt}$ and v = k [A]

Transport equation of species A D_m mass diffusivity

$$\frac{\partial A}{\partial t} + \vec{u}. \overrightarrow{grad}A = D_m \Delta A - kA$$

k coefficient of the reaction rate (Arrhenius low)

$$k = Ae^{\frac{-E_a}{RT}}$$

- A frequency factor
- Ea activation energy Arrhenius
- R gas constant







For a higher temperature T_{onset} , three types of law for the thermal power P

Law 1 : thermal power polynomial P function of time after an experimental curve

P = f(t)

Law 2 : thermal power *P* according to a Arrhenius law with the energy of activation Ea bitumen $-E_a$

$$P = Ae^{\frac{-E_a}{RT}} V\rho \ (-\Delta H_r)$$

V volume, ρ density, $\Delta H_r < 0$ for exothermic chemical reaction

Law 3 : law 2 function concentration of species A

$$P = A \times e^{\frac{-E_a}{RT}} \times \mathbb{V} \times \rho \times (-\Delta H_r) \times [A]$$























CFD results: barrel at scale 1

Constant boundary conditions over time

















CFD results : video

Constant boundary conditions over time









CFD results: barrel scale 1

Variable boundary conditions over time













Variable boundary conditions over time

Time = 3600 s

Temperature









RNE





1) Summary of the case made validations

- Experimental data on several types of bitumen in a 2kg pot
- test case with the physical properties of the bitumen 70/100
- test cases with a first approach to physical properties of bitumen with radioactive sludge

2) Summary of the models produced

- model with a 2kg pot with 70/100 bitumen
- model with a 2kg pot with properties bitumen used for storage
- model with a 2kg pot including an exothermic reaction for bitumen (3 type of law)
- model with a barrel at scale 1









1) Summary of the case made validations

- Experimental data on several types of bitumen in a 2kg pot
- test case with the physical properties of the bitumen 70/100
- test cases with a first approach to physical properties of bitumen with radioactive sludge

2) Summary of the models produced

- model with a 2kg pot with 70/100 bitumen
- model with a 2kg pot with properties bitumen used for storage
- model with a 2kg pot including an exothermic reaction for bitumen (3 type of law)
- model with a barrel at scale 1

3) The first fluid calculations were presented to CNE in January











END





CONTACT BERTIN TECHNOLOGIES

Gérard ESPINASSE espinasse@bertin.fr

Siège social : Parc d'Activités du Pas du Lac – 10 bis avenue Ampère – 78180 Montigny-le-Bretonneux Adresse Postale : BP n° 284 – 78053 Saint-Quentin-en-Yvelines Cedex

[April - 2015] - Study for EDF R&D & EDF DCN

Bertin Technologies, société du Groupe

₹NE